Mercedes-Benz Powertrain



Portfolio Truck Classic: EURO III, EURO V and EEV.

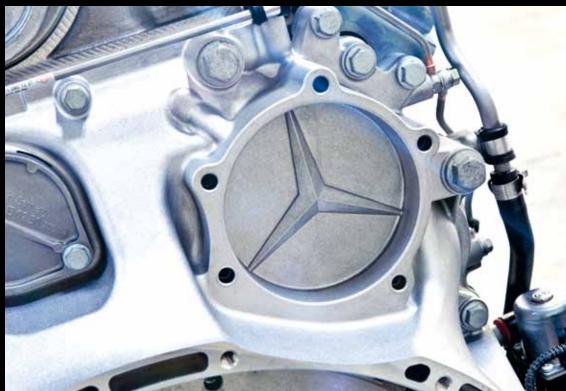


Mercedes-Benz

Welcome to the Mercedes-Benz Powertrain. Leading in technology and efficiency.







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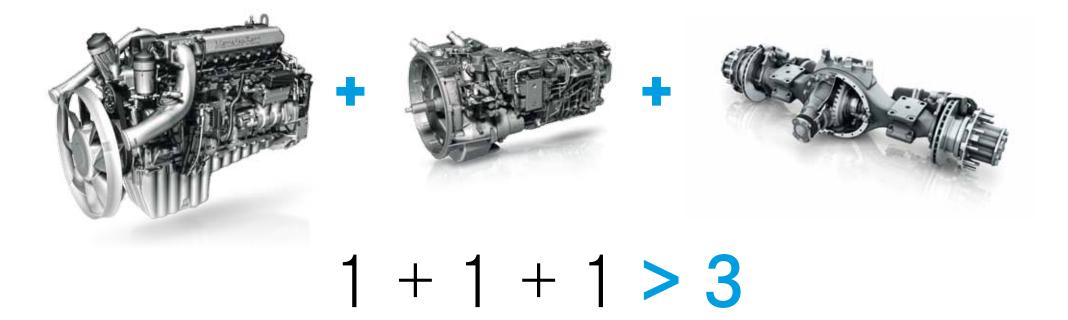
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Going the extra mile. Mercedes-Benz Powertrain.

Mercedes-Benz Powertrain offers outperforming and individual engineered aggregates: engine systems, transmissions and axles – each will provide our customers with the **highest durability and quality at the same time**.

Together, they compose an even more sophisticated, technologically advanced and with regards to efficiency, unbeatable powertrain.

Let's develop together the best individual solution for your success.



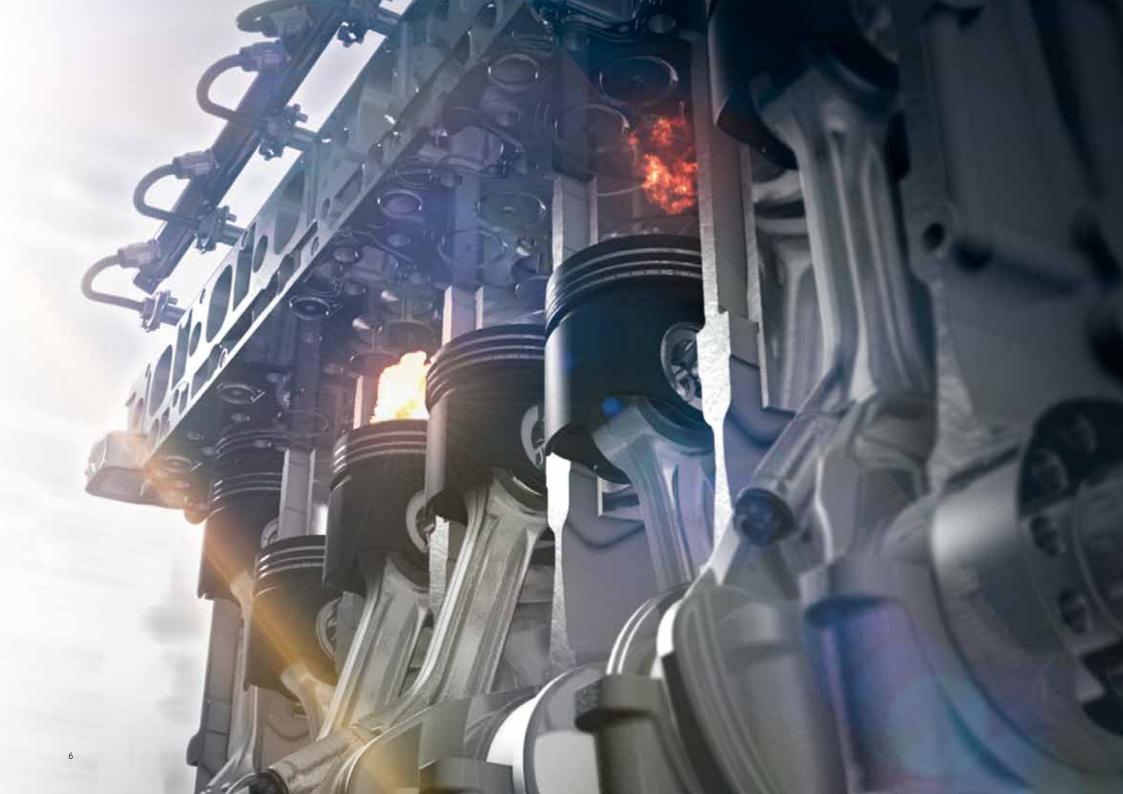
Benefits for you.

Integrated powertrain:

- ✓ Reduces integration efforts
- ✓ One Key Account Manager as main contact partner
- One system supplier for your individual powertrain solution
- One contractual partner
- All powertrain components:
- Premium Mercedes-Benz quality standards due to the production on our high volume production lines
- Overall robust and reliable powertrain solutions provide a long lifetime for your powertrain components
- Leads to an optimized system setup due to common electric and electronic architecture (EE architecture) for efficient interaction of all powertrain components
- One electronic tool for end of line commissioning and diagnosis requires less training for your engineering group and after-sales team
- High invest in Mercedes-Benz R&D assures state-of-the-art quality

Benefits for your customers.

- Provides optimized fuel efficiency by specially composed powertrain solutions
- Ensures robust and reliable performance in every scenario of operation
- Minimizes downtimes as our worldwide After-Sales network covers warranty and policy from one source
- Synchronized maintenance intervals and repair worldwide via our one-stop shop logic for the complete powertrain
- Increases the resale value of the vehicles due to the highest quality standards offered by Mercedes-Benz
- Higher Driver comfort due to the high integration of all assistent systems and features

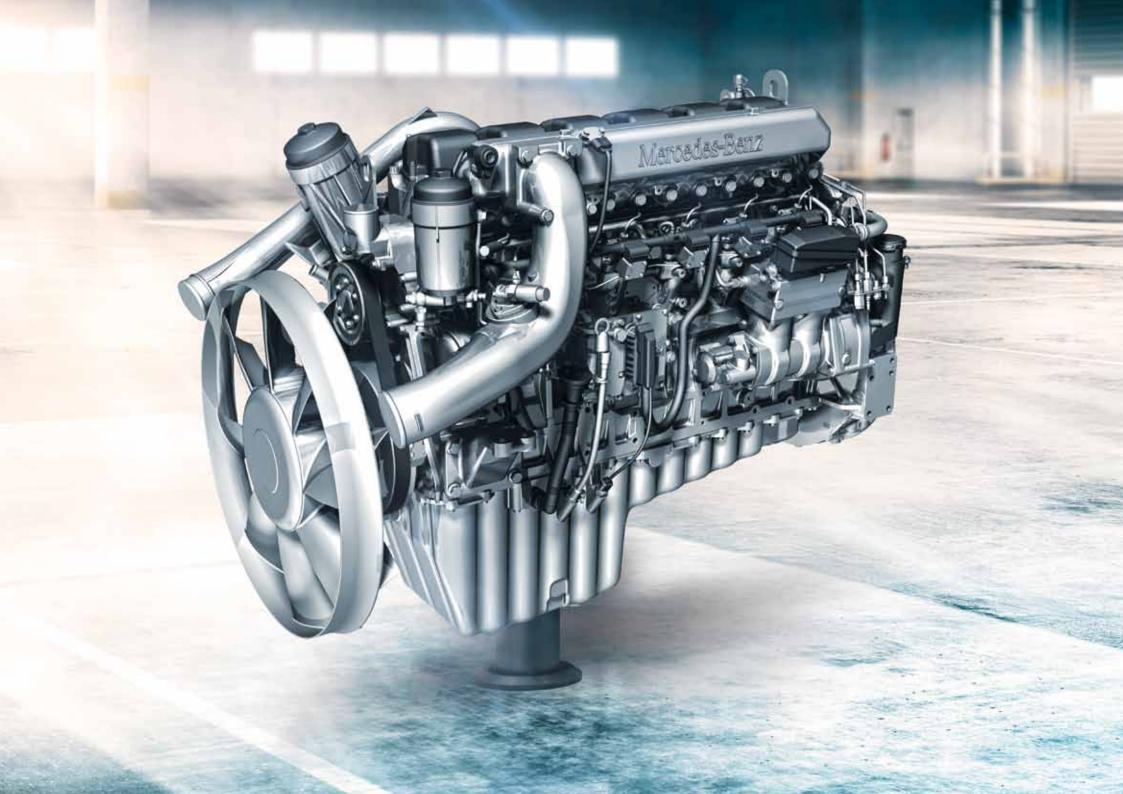


Our engine systems product portfolio: TCO reduction at its best.

Our EURO III, V and EEV engines are **synonymous for strength, economy and durability.** Based on these characteristics, our engines are ideal for short radius distribution, construction site transport and long distance haulage. They can also be modified to create customer-specific variants for use in different truck applications. The 4/6 cylinder in-line models with EURO III, V and EEV engines represent **superior function and efficiency**. **The EURO V engines operate at the highest levels of efficiency and ensure superior power output.**

Thanks to BlueTec®, Mercedes-Benz's SCR diesel technology, they operate in a particularly eco-friendly way. BlueTec® ensures low CO² emissions and extremely low concentrations of nitrogen oxide (NOx) and particulates, to meet emission standards at the tailpipe. **Besides low consumption, the BlueTec® engines also have impressive maintenance intervals and a long engine life.** At Mercedes-Benz, we have spent decades bringing our diesel engines to perfection. Our dedication to excellence has earned Mercedes-Benz loyal customers around the world, in the most demanding industries and application.



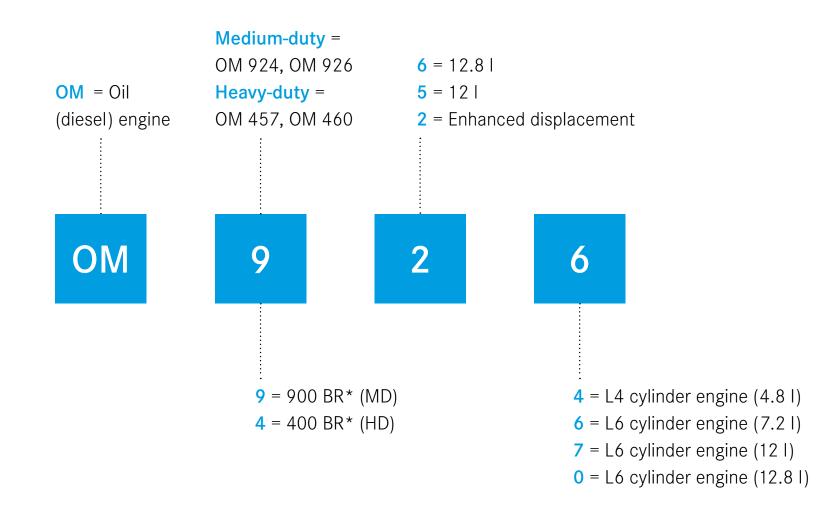


Mercedes-Benz engine systems.

92X, 457 and 460 model series.

Proven engine systems for a wide range of applications.

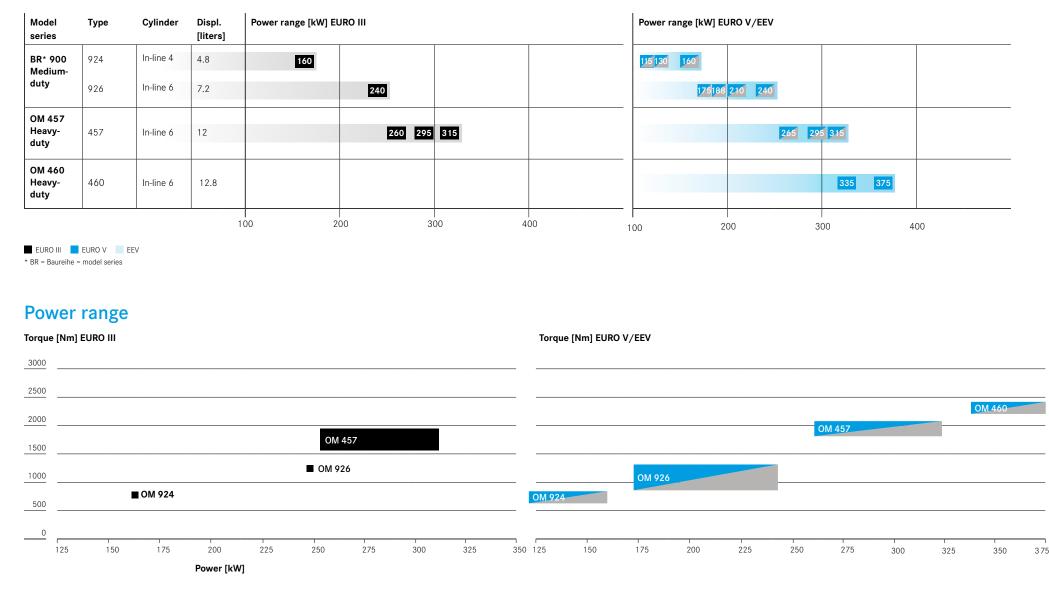
Derivation "Nomenclature" - engine systems.



* BR = Baureihe = model series

Engine systems for EURO III, EURO V and EEV.

Portfolio of EURO III, EURO V and EEV engine systems for trucks



Medium-duty engine systems.

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Always a good choice.

Your product benefits for medium-duty engine systems:

- 4- and 6-cylinder diesel engines in an **in-line arrangement**
- · Displacement of 4.8 and 7.2 liters
- · Output of 115 up to 240 kW
- Low fuel consumption due to proven SCR technology
- · Compact installation space

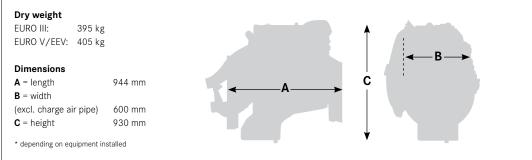
- · Cylinder head with **3-valve technology**
- Powerful and dynamic engine brakes due to decompression technology
- · Additional power take-off options
- "One box" SCR exhaust after-treatment
- Wide range of potential adaptations due to extensive modular system

OM 924

Arrangement: In-line 4 Displacement: 4.8 I



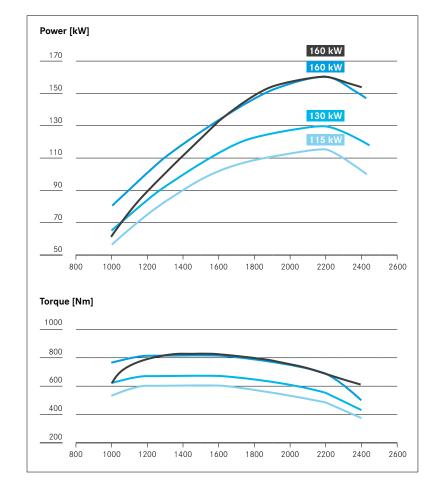
Weight and dimensions*



Rated power and maximal torque

		EURO III	EURO V/EEV	EURO V/EEV	EURO V/EEV
Rated power	[kW/hp]	160/218	115/156	130/177	160/218
at engine speed	[rpm]	2200	2200	2200	2200
Maximal torque	[Nm]	810	610	675	810
at engine speed	[rpm]	1400-1600	1200-1600	1200-1600	1200-1600

Performance



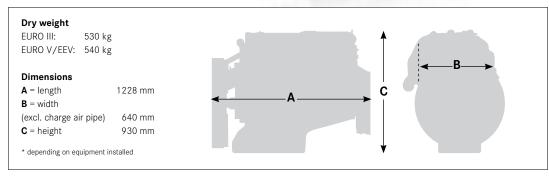
Axles

OM 926

Arrangement: In-line 6 Displacement: 7.2 I



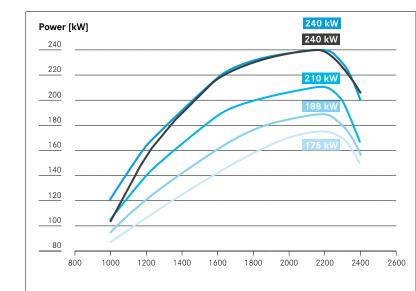
Weight and dimensions*



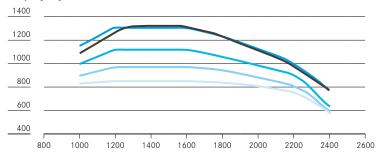
Rated power and maximal torque

		EURO III	EURO V/EEV	EURO V/EEV	EURO V/EEV	EURO V/EEV
Rated power	[kW/hp]	240/326	175/238	188/255	210/286	240/326
at engine speed	[rpm]	2200	2200	2200	2200	2200
Maximal torque	[Nm]	1300	850	970	1120	1300
at engine speed	[rpm]	1200-1600	1200-1600	1200-1600	1200-1600	1200 - 1600

Performance



Torque [Nm]



Heavy-duty engine systems.

Climb every mountain.

Your product benefits for heavy-duty engine systems:

- · 6-cylinder diesel engines in in-line arrangement
- · Displacement of 12 and 12.8 liters
- · Output of 260 up to 375 kW
- Low fuel consumption due to proven SCR technology
- · Compact installation space

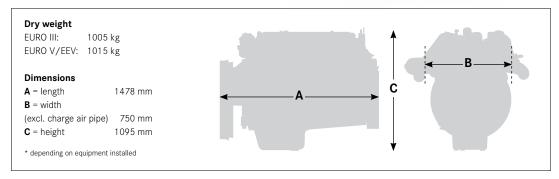
- · Cylinder head with 4-valve technology
- Powerful and dynamic engine brakes due to decompression technology
- · Additional power take-off options
- "One box" SCR exhaust after-treatment

OM 457

Arrangement: In-line 6 Displacement: 12 I



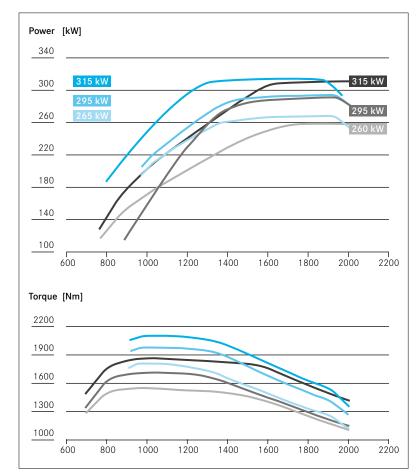
Weight and dimensions*



Rated power and nominal torque

		EURO III	EURO III	EURO III	EURO V/EEV	EURO V/EEV	EURO V/EE\
Rated power	[kW/hp]	260/354	295/401	315/428	265/360	295/401	315/428
at engine spee	d [rpm]	2000	2000	2000	1900	1900	1900
Nominal torque	e [Nm]	1850	2000	2100	1850	2000	2100
at engine spee	d [rpm]	1100	1100	1100	1100	1100	1100

Performance







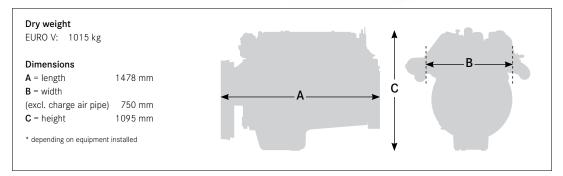
Axles

OM 460

Arrangement: In-line 6 Displacement: 12.8 I



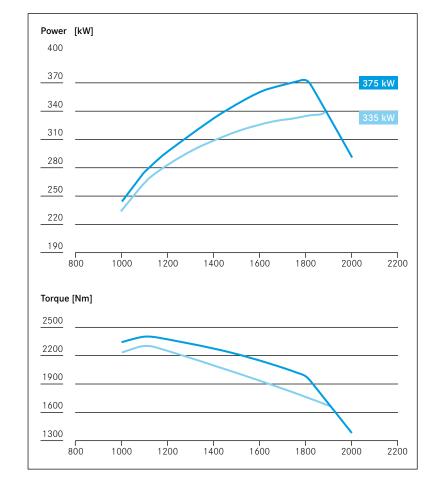
Weight and dimensions*



Rated power and maximal torque

		EURO V	EURO V
Rated power	[kW/hp]	335/456	375/510
at engine speed	[rpm]	1900	1800
Nominal torque	[Nm]	2300	2400
at engine speed	[rpm]	1100	1100

Performance



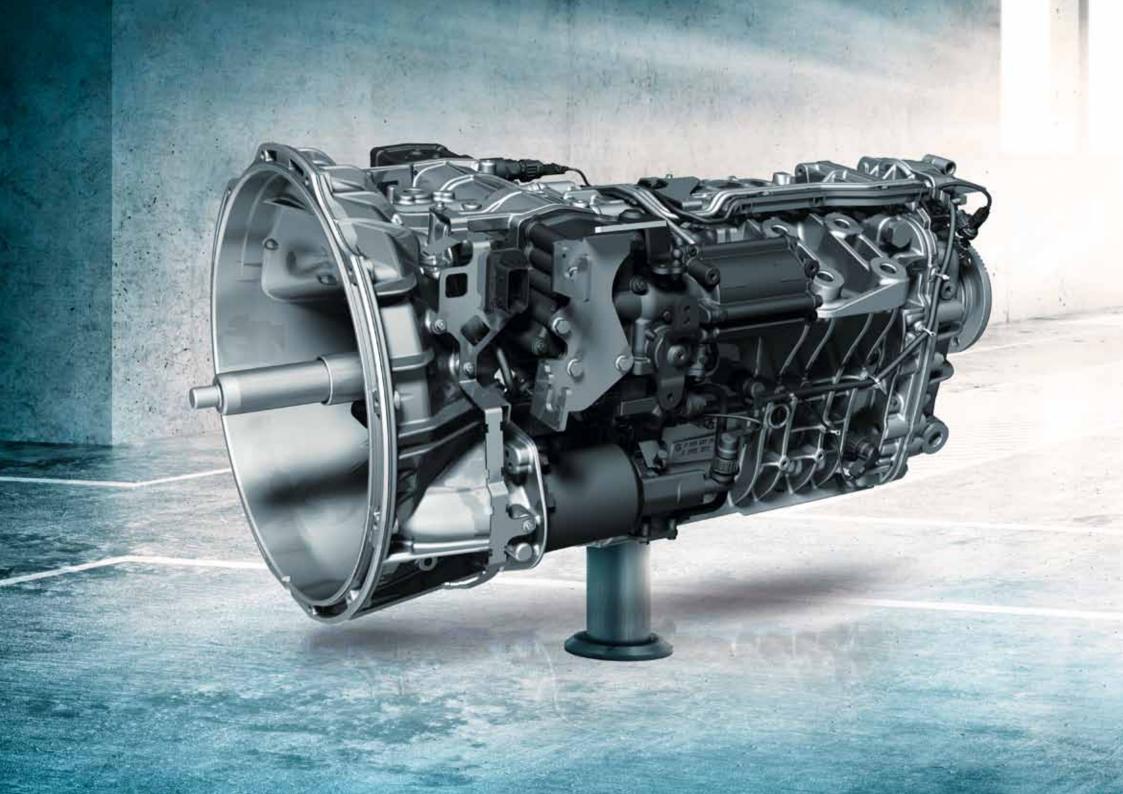
Clean from start to finish.

Your product benefits for the after-treatment system:

- Low impact on exhaust back pressure
- Significant NOx reduction at a broad range of exhaust gas volume flows and exhaust gas temperatures
- · Small installation space and low weight
- · Long lifetime, adapted to the engine's lifetime
- · Consistent common parts strategy
- Many different variants for exhaust gas inlet and outlet
- Different shapes: cubic or oval geometry
- · Vertical and horizontal variants

With BlueTec[®], Mercedes-Benz's SCR diesel technology, the level of nitrogen oxide is reduced by a **catalytic converter and AdBlue[®]/ Diesel Exhaust Fluid (DEF).** The main advantages of BlueTec[®] are cost-efficient compliance with EURO V and EEV, low fuel consumption, low particulate matter emissions and low CO₂ emissions.

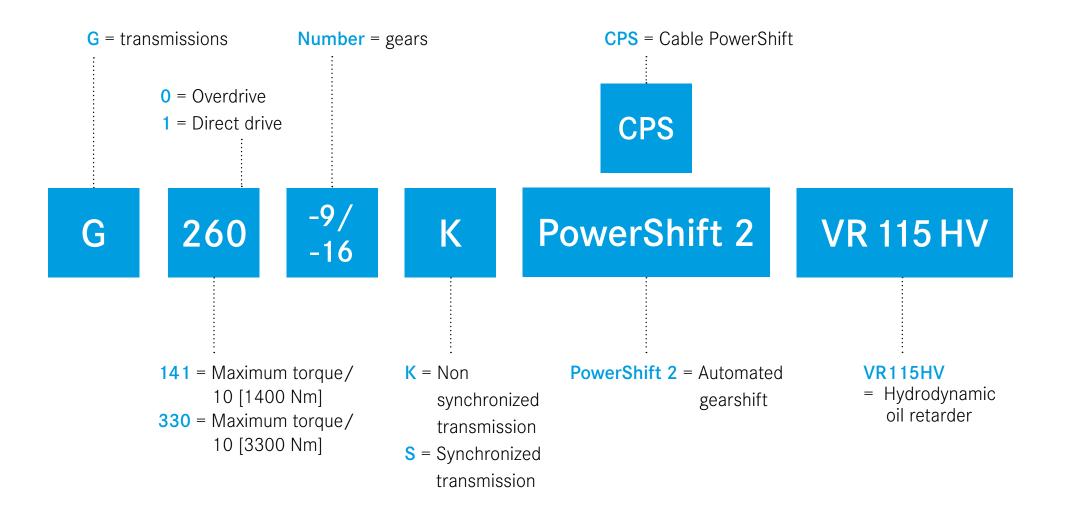
EURO V and EEV exhaust after-treatment system.



Mercedes-Benz transmissions.

Reliable transmissions for a wide range of applications.

Derivation "Nomenclature" - transmissions.



Transmissions for EURO III, EURO V and EEV engine systems.

Model series	Туре	Ratio	Forward gears	Max. input torqu	ue [Nm]				
Heavy-duty	G 141-9S	14.57-1.00/14.57	9		1400				
	G 260-16S	11.72-0.69/17.11	16				2	600	
	G 211-12 PowerShift 2	14.93-1.00/14.93	12				2100		
	G 281-12 PowerShift 2	14.93-1.00/14.93	12					2800	
	G 330-12 PowerShift 2	11.64-0.78/14.93	12						3300
L	1	1		500 10	000 1	500 20	000 25	500 30	000

automated

manual

Meaning of symbols:



Manual shifted transmission

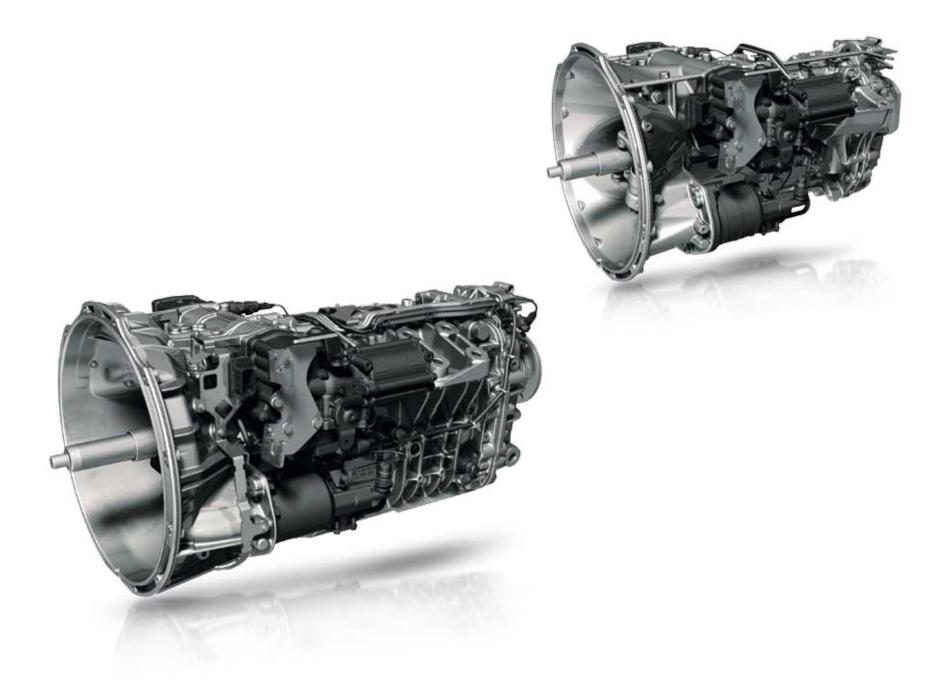




Transmission for heavy-duty trucks & special vehicles



Transmission for cranes



Our transmission product portfolio: Smooth operation in every situation.

Our range of service extends from 9-speed to 16-speed transmissions for heavy-duty commercial vehicles and cranes as well as for special vehicles. An extensive selection of power take-off units, transfer cases and several circuit variants ensure that a custom-made transmission can be developed from standardized components. All transmissions are manufactured on a large scale by Mercedes-Benz Commercial Vehicles and are engineered to meet the highest standards of technology and quality.

Meeting the demands of our customers is the focus of our work. We feel committed to advancing the design of our systems in a consistent and innovative way in-line with market and customer requirements.

Our know-how is based on decades of experience in the manufacturing and development of commercial vehicle transmissions. This manufacturing expertise distinguishes our transmissions today particularly by three features:

- Very smooth running characteristics
- Low weight
- Extreme durability

In future, we will continue to stand for innovative products focused on customer-oriented applications.

Heavy-duty transmissions.

S-MB 3348

Performance driven to the extreme.

Your product benefits for heavy-duty transmissions:

- · 9- to 16-speed transmissions
- Max. input torque from 1400 to 2600 Nm
- Wide gear ratio from 14.57 to 17.11
- Max. permissible gross combination weight (GCW)
 from 40 to 55 t
- **Mechanical shifting systems** enable very smooth gear changing and high driving
- Highly variable modular systems for customer-specific system solutions

- Integrated hydrodynamic retarder
- Quiet running characteristics and long service life through optimized gear set geometry and high-precision processing technologies
- **Compact design** and **weight-optimized** metal housing for ideal installation dimensions and an ideal power/weight ratio
- Long service intervals and low operating costs due to a fuel-efficient design optimized for customer-specific operating conditions
- More comfortable vibration characteristic

G 141-9S



- Direct-drive synchronized transmission with 9 speeds and a wide gear ratio spread
- Economical gear ratio spread (including small gear ratio between 7th and 8th gear)



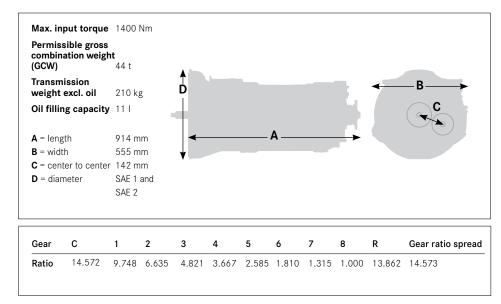
G 260-16S



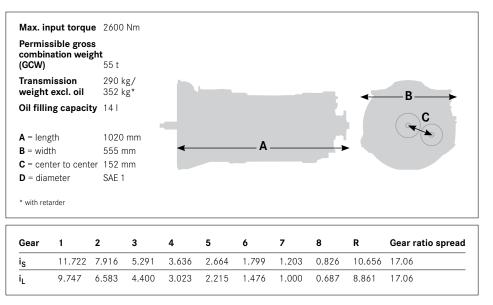
- 16-speed synchronized transmission with a wide gear ratio spread
- Overdrive versions
- Hydrodynamic retarder can be adapted



Specifications and dimensions



Specifications and dimensions





G 211-12 PowerShift 2

- 12-speed non synchronized transmission with large overall ratio
- Direct drive version
- Integrated powerpack mount on transmission housing
- Electronic-automated shift system EPS III K



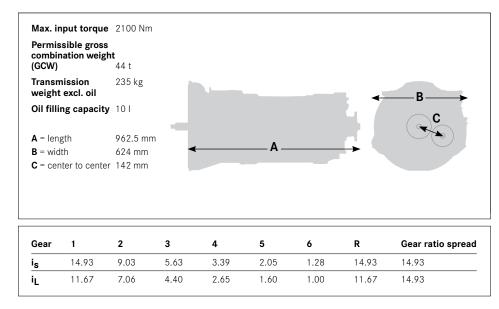
G 281-12 PowerShift 2



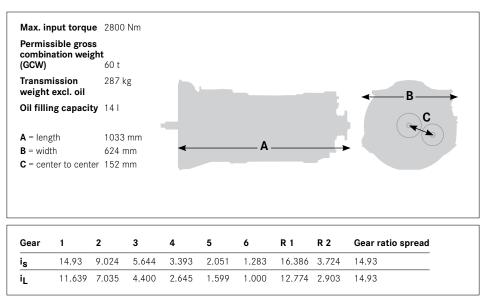
- 12-speed non synchronized transmission with large overall ratio
- Overdrive versions
- Hydrodynamic Retarder additional available
- Electronic-automated shift system EPS III K



Specifications and dimensions



Specifications and dimensions



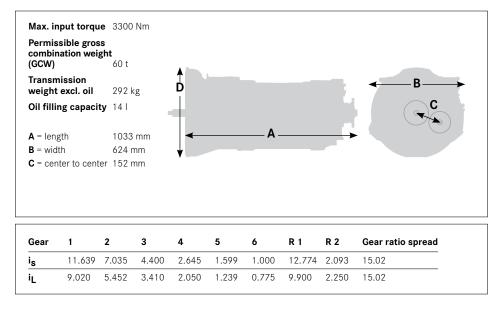
G 330-12 PowerShift 2



- 12-speed none synchronized transmission with large overall ratio
- Overdrive versions
- Hydrodynamic Retarder additional available
- Electronic-automated shift system EPS III K



Specifications and dimensions





Integrated hydrodynamic oil retarder

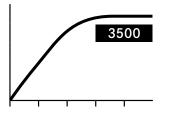
The integrated hydrodynamic oil retarder offers a **high braking torque in combination with a compact, weight-saving design**. The braking power of the retarder is also **independent of selected gear or current engine speed**. A gear change does not result in any interruption in the retarder braking action and the retarder braking power depends only on the current driving speed. The braking power can be controlled precisely in **five stages** using the right hand control stalk on the steering column. In addition to the engine brake, the retarder provides a **maximum braking torque up to 3500 Nm (VR 115 HV)**.

Retarder.

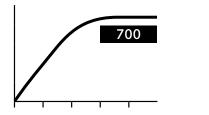
VR 115 HV Hydrodynamic retarder

Your product benefits:

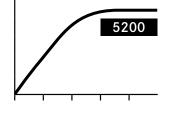
- Stainless steel heat exchanger
- Reduction of friction by axial rotor displacement
- Optimized hydrodynamics
- Integration into the vehicle management
- Standard prop shaft length is determined by the retarder unaffected



max. braking torque [Nm]

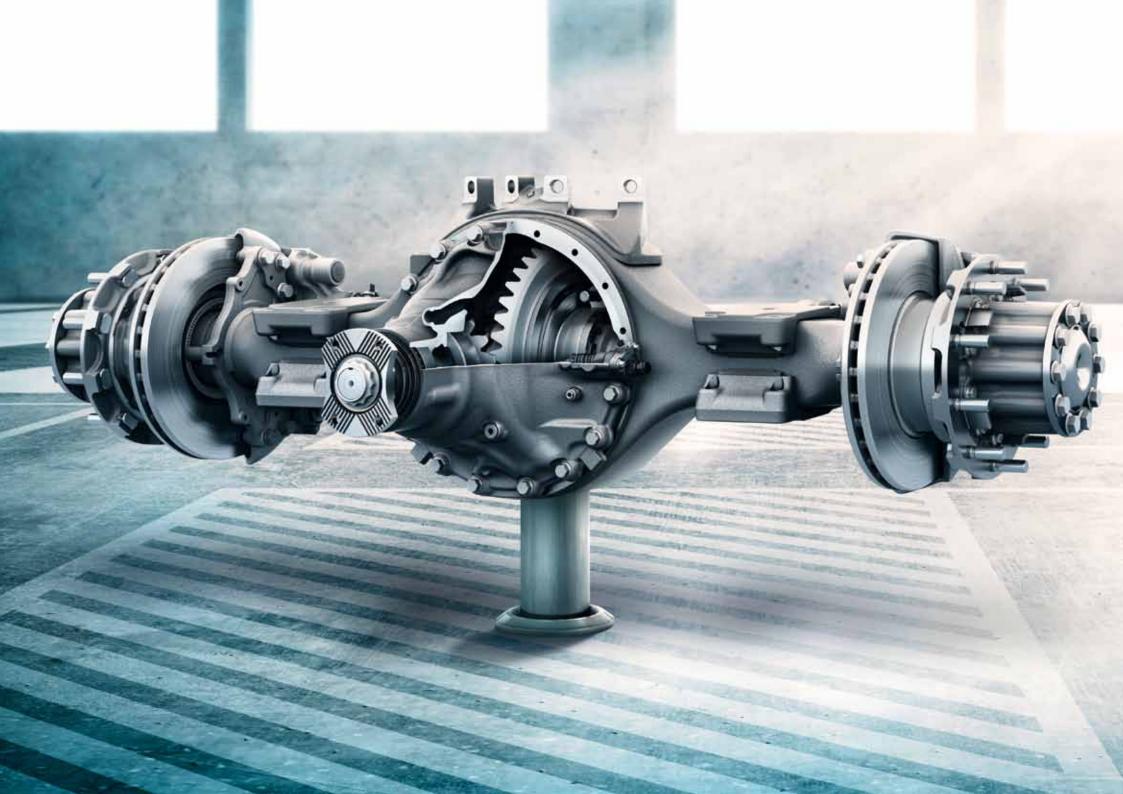


max. braking power [kW]



max. rotation [min -1]

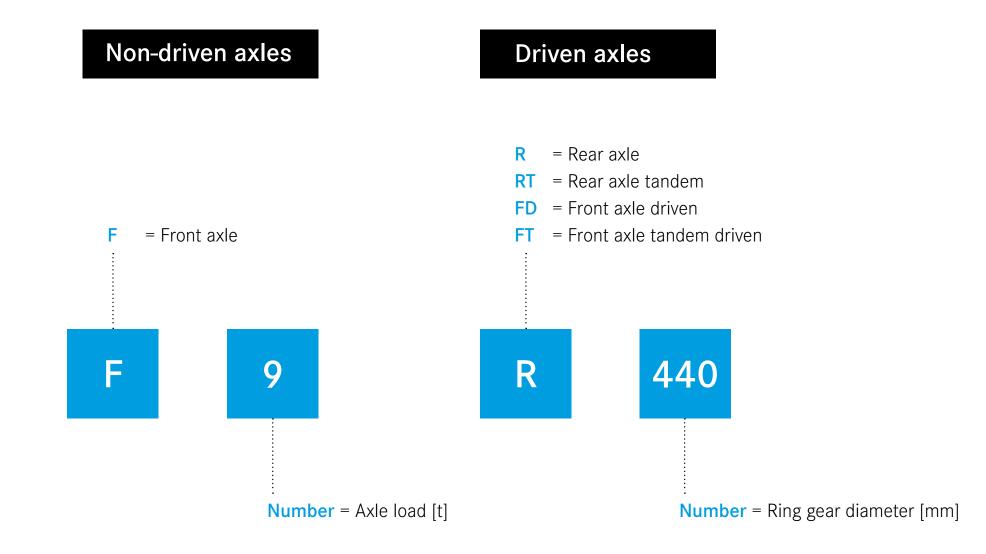




Mercedes-Benz axles.

Reliable axles for every application.

Derivation "Nomenclature" - axles.



The right axle for every application.

Axle portfolio: front axles* and rear axles.

	Vehicle category	Front axles*	Wheel-end size [inches]	Axle load [t]				Rear axles	Wheel-end size [inches]	Axle load [t]				
	Light-duty	F 4.1 – F 4.4	17.5	to 4.4				R 325	17.5	6 - 8.3				
	Medium- duty	F 5.3 – F 6.1	19.5/20/22.5		5.3 - 6.1			R 390	19.5/20/22.5	9.2 - 1	1			
		FD 346 - FD 360	20/22.5		4.7 - 6									
a I	Heavy-duty	F 7.5 – F 8	20/22.5			7.5 - 8		R 440	22.5		13			
								R 485	22.5		13			
								R 233 P – R 300 P	20/22.5/24		13.4-	16		
		F 9 – F 9.5	20/22.5				9	RT 390 + RT 390 T **	22.5			20		
		FD 233 P	20/22.5/24			7.	.5 – 9	RT 440 + R 440 **	22.5				26	
		FD 233 P** FT 233 P +	20/22.5/24				/ 18	RT 300 P + R 300 P **	20/22.5/24					26.8

Meaning of symbols:



RA

Front axles



- Axles for light-duty trucks
- Axles for medium-duty trucks
- Axles for heavy-duty trucks





Axles

Our axle product portfolio: Efficiency on demand.

Our product range consists of axles for a broad range of commercial vehicles. This portfolio is highly suitable for nearly all commercial categories, in urban areas or overland, from delivery to heavy trucks.

We use our customers' experience, their requirements and demands as an essential precondition in the development of new axle technologies.

Our innovative state-of-the-art engineering and our quality-driven plants in Germany give our axles outstanding performance in:

- Durability
- Fuel efficiency
- Noise behaviour

Top vehicle manufacturers around the world trust on the outstanding quality and performance of our axles and the reliability of our services. We are one of the world's biggest producers of commercial axles and we want so share our experience and technology with you.

Convince yourself and discover the advantages of Mercedes-Benz axles.

Front axles.

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Flexibility at high level.

Your product benefits for front axles:

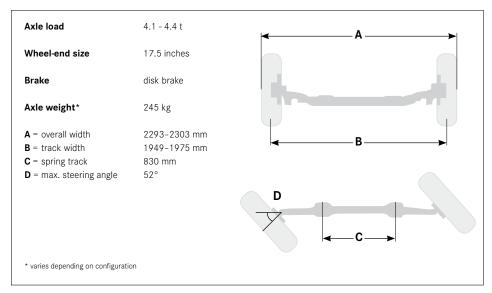
- · Wheel-end sizes from 17.5 to 22.5 inches
- Driven front axles for light-, mediumand heavy-duty applications
- Axle loads from 4.1 to 9.5 t (per axle)
- · Gross vehicle weight rating (GVWR) from 6.5 to 250 t
- Additional payload due to compact design and weight-optimized technical design

- · Left or right hand drive applications possible
- **High fuel efficiency design** to suit the operating conditions
- · Maintanance-free wheel-hubs
- Easy maintenance and long oil change intervals
- Longer lifetime and quieter operation due to our optimized gear set design



- Steered rigid axle with forged front axle beam
- Recommended for light-duty application

Data and dimensions

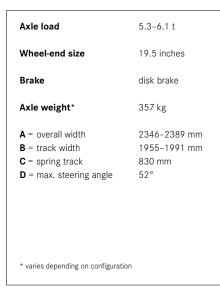


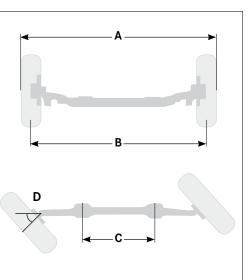
F 5.3-F 6.1





- Steered rigid axle with forged front axle beam
- Recommended for medium-duty application





Axles

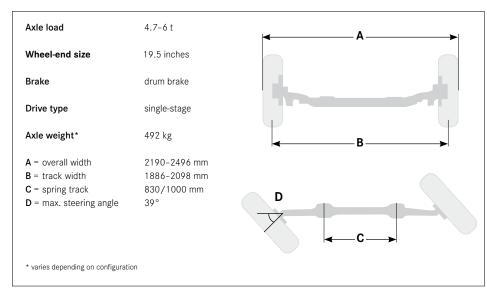
FD 346-FD 360





- Steered, driven salisbury-design axle
- Recommended for medium-duty application

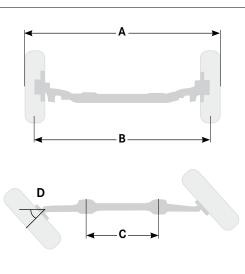
Data and dimensions

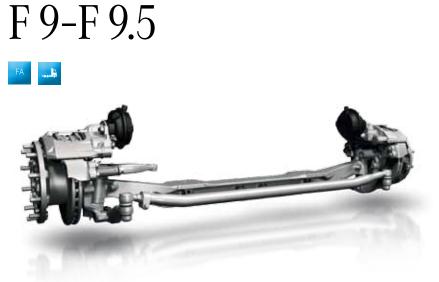


F 7.5-F 8

- Steered rigid axle with forged front axle beam
- Recommended for heavy-duty application

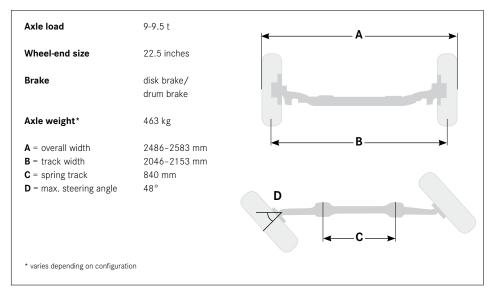
Axle load	7.5-8 t
Wheel-end size	22.5 inches
Brake	disk brake/ drum brake
Axle weight*	461 kg
 A = overall width B = track width C = spring track D = max. steering angle 	2486-2583 mm 2046-2140 mm 840 mm 52°
* varies depending on configuration	





- Steered rigid axle with forged front axle beam
- Recommended for heavy-duty application

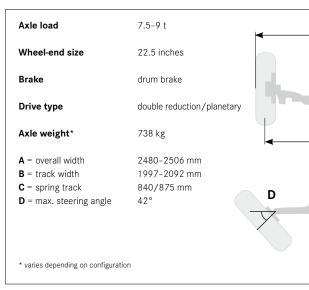
Data and dimensions



FD 233 P



- Steered, driven planetary axle with cast axle housing
- Recommended for heavy-duty application

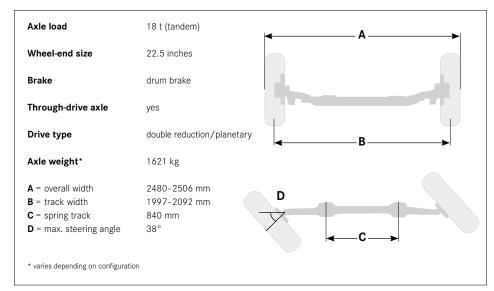


FD 233 P + FT 233 P





- Steered, driven planetary axle with cast axle housing, tandem
- Recommended for heavy-duty application





Rear axles.

SIMB 4151

Axles

Your product benefits for rear axles:

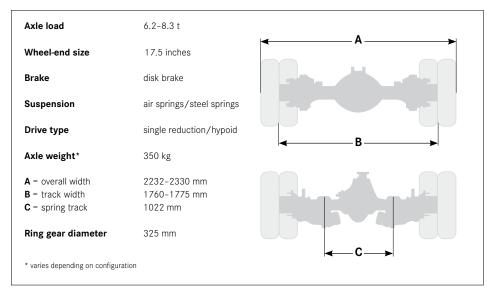
- · Wheel-end sizes from 17.5 to 22.5 inches
- Hypoid and planetary driven
- Ring gear diameter from 233 to 485 mm
- Axle loads from 6.2 to 16 t (per axle)
- · Gross vehicle weight rating (GVWR) from 6.5 to 250 t
- · High fuel efficiency

- · Easy maintenance and long oil change intervals
- Long lifetime and quiete operations due to our optimized gear set design
- · Additional payload due to weight optimized design
- · Maintanance-free wheel-hubs
- New Final Drive axle with optimized oil management reduces fuel consumption



- Fabricated axle housing
- Recommended for light-duty application

Data and dimensions

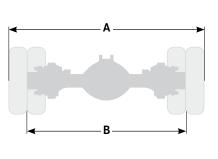


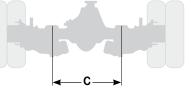
R 390



- Fabricated axle housing
- Recommended for medium-duty application

Axle load	11 t
Wheel-end size	19.5 inches
Brake	disk brake/drum brake
Suspension	air springs/steel springs
Drive type	single reduction/hypoid
Axle weight*	541 kg
 A = overall width B = track width C = spring track 	2284-2489 mm 1753-1840 mm 1022 mm
Ring gear diameter	390 mm
* varies depending on configuration	





Transmissions

Axles

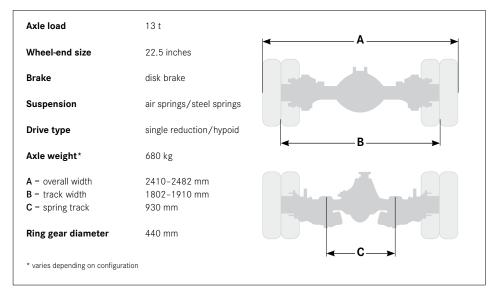
R 440

RA



- Fabricated axle housing
- Recommended for heavy-duty application

Data and dimensions



R485

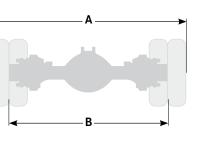


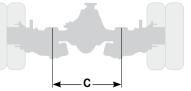


- Cast axle housing for high engine torque
- Recommended for heavy-duty application

Data and dimensions

Axle load	13 t
Wheel-end size	22.5 inches
Brake	disk brake
Suspension	air springs/steel springs
Drive type	single reduction/hypoid
Axle weight*	765 kg
 A = overall width B = track width C = spring track 	2422-2482 mm 1802-1804 mm 930 mm
Ring gear diameter	485 mm
* varies depending on configuration	





Mercedes-Benz axles | Rear axles 53

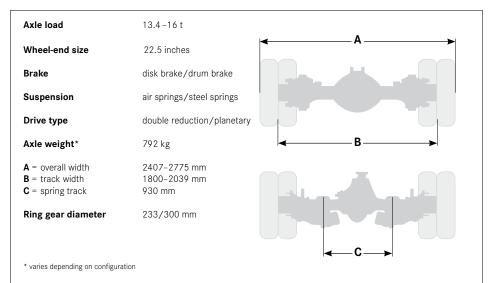
R 233 P - R 300 P





- Planetary axle with cast axle housing
- Recommended for heavy-duty application

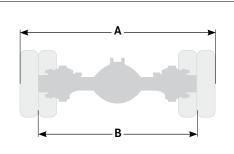
Data and dimensions

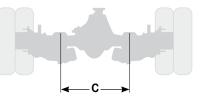


RT 233 P + R 233 P-RT 300 P + R 300 P

- Planetary axle with cast axle housing, tandem
- Recommended for heavy-duty application

Axle load	26.8-32 t (tandem)
Wheel-end size	22.5 inches
Brake	disk brake/drum brake
Through-drive axle	yes
Suspension	air springs/steel springs
Drive type	two-stage/planetary
Axle weight*	1643 kg (tandem)
A = overall widthB = track widthC = spring track	2407-2775 mm 1800-2039 mm 930 mm
Ring gear diameter	233/300 mm
* varies depending on configuration	





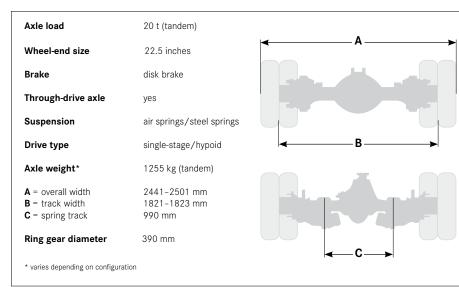
RT 390 + RT 390 T





- Fabricated axle housing, tandem
- Recommended for heavy-duty application

Data and dimensions



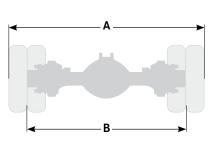
RT 440 + R 440

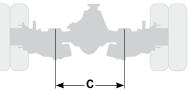


- Fabricated axle housing, tandem
- Recommended for heavy-duty application

Data and dimensions

Axle load	26 t (tandem)
Wheel-end size	22.5 inches
Brake	disk brake
Through-drive axle	yes
Suspension	air springs/steel springs
Drive type	single-stage/hypoid
Axle weight*	1482 kg (tandem)
 A = overall width B = track width C = spring track 	2410-2482 mm 1802-1910 mm 930 mm
Ring gear diameter	440 mm
* varies depending on configuration	





es depending on configuration





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Index.

				TRUCK	BUSES
Cylinder	Displacement [litres]	Power [kW]	Torque [Nm]		
L4	4.8	115. 130. 160	610. 675. 810	x	x
L6	7.2	175. 188. 210. 240	850. 970. 1120. 1300	Х	х
L6	12.0	260. 265. 295. 310². 315. 335²	1600 ² . 1750 ² . 1850. 1900 ² . 2000. 2100. 2200 ²	Х	х
Ló	12.8	335. 375	2300. 2400	X	
	L4 L6 L6	L4 4.8 L6 7.2 L6 12.0	L4 4.8 115. 130. 160 L6 7.2 175. 188. 210. 240 L6 12.0 260. 265. 295. 310 ² . 315. 335 ² 315. 335 ²	L4 4.8 115. 130. 160 610. 675. 810 L6 7.2 175. 188. 210. 240 850. 970. 1120. 1300 L6 12.0 260. 265. 295. 310 ² . 1600 ² . 1750 ² . 1850. 1900 ² . 2000. 315. 335 ² 2100. 2200 ²	Cylinder Displacement [litres] Power [kW] Torque [Nm] L4 4.8 115. 130. 160 610. 675. 810 x L6 7.2 175. 188. 210. 240 850. 970. 1120. 1300 x L6 12.0 260. 265. 295. 310 ² . 1600 ² . 1750 ² . 1850. 1900 ² . 2000. x 315. 335 ² 2100. 2200 ² 100. 2200 ² x

TRANSMISSIONS

Туре	Ratio	Forward gears	Max. input torque [Nm]		
G 90 – 6S	6.70 - 0.73/9.20	6	1000		x
G 141-9S	9.75-1.00/14.57	8	1400	Х	
G 260 – 16S	11.72-0.69/17.11	16	2600	X	
G 211-12 PowerShift 2	14.93-1.00/14.93	12	2100	X	
G 281-12 PowerShift 2	14.93-1.00/14.93	12	2800	Х	
G 330 – 12 PowerShift 2	11.64 - 0.78/14.93	12	3300	Х	
GO 230 – 6 CPS	6.53 - 0.72/9.03	6	2300		Х
GO 240 - 8 PowerShift 2	6.57-0.63/10.38	8	2400		Х

¹ Output level only available for trucks. ² Output level only available for buses.

TRUCK BUSES

RETARDER TRUCK BUSES Hydrodynamic retarder x x

AXLES			TRUCK	BUSES
Type [front axles]	Wheel-end size [inches]	Axle load [t]		
F 4.1-F 4.4	17.5	4.1 - 4.4	x	x
F 5.3 – F 6.1	19.5	5.3 - 6.1	х	Х
FD 346 – FD 360	19.5	4.7-6	х	
FO 7.5	22.5	7.5		Х
F 7.5 – F 8	22.5	7.5 - 8	х	х
F 9 – F 9.5	22.5	9-9.5	Х	х
FD 233 P	22.5	7.5-9	Х	
FD 233 P + FT 233 P	22.5	18	X	
			TRUCK	BUSES
Type [rear axles]	Wheel-end size [inches]	Axle load [t]		
R 325	17.5	6.2 - 8.3	x	x
R 390	19.5	11	х	х
R 440	22.5	13	х	х
R 485	22.5	13	х	
R 233 P – R 300 P	22.5	26.8-32	Х	
RT 233 P + R 233 P - RT 300 P + R 300 P	22.5	26-32	Х	
RT 390 + RT 390 T	22.5	20.5	Х	
RT 440 + R 440	22.5	26	х	

Oktober 2020

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